

# Bun Pan Racks

**Virtually maintenance free, our racks are built for the long haul.** All welded construction insures the maximum strength and stability of each rack...Shipped assembled for immediate use. Available in both end and side loading styles, to accommodate 18" x 26", 13" x 18", and 14" x 18" pans, we have a rack to meet your needs. Supporting cross braces have gussets securely welded into place to prevent "racking".

## Heavy Duty Angles

Angles are securely welded into place, front and back, making sure that all cracks and crevices are sealed. Note how they are welded both vertically and horizontally for support. Each angle slide is ribbed in order to minimize the galling or flaking that can occur when pans are slid on and off. This feature also allows pans to slide on and off more easily than if a flat angle slide were used.

## Easy to Maneuver

Equipped with four 5" heavy duty platform type casters, these all welded aluminum racks are built to be pushed around. Non-marking wheels protect floors and minimize noise. Caster plates are securely welded to the frame of each unit and casters are then bolted to the caster plate not directly to the frame...with four bolts. This procedure strengthens the overall integrity of the rack and prevents breakage.

## Guaranteed To Last

Guaranteed to last, each rack carries a **Lifetime Guarantee** against rust and corrosion as well as a **Five-Year Guarantee** against material defects and workmanship.



Model #1331

# SPECIFICATIONS

**APPLICATIONS:** General storage and movement of trays and pans.

**CONSTRUCTION:** Heavy duty, high tensile, extruded aluminum. Type 6463-T5 alloy.

**TRAY SLIDES:** Slides are 1-1/4" x 1-5/8" x .100 extruded aluminum angle welded to frame. **Note:** The 1461 and 1461S use a 3/4"x1 9/16" channel to hold trays by the lip.

**FRAME & CROSS SUPPORTS:** Vertical and horizontal frame members are 1" x 1" x .070 extruded aluminum tubing. All welded unit.

**CORNER GUSSETS:** Gussets of 1-1/2" x 1-1/2" x 5/8" thick angle are welded to the inside angles (bottom side) where horizontal cross bracing meets vertical uprights.

**Note: Each gusset requires 4-1/2" of weld.**

**CASTERS:** Platform type, 5" diameter wheel, full swivel design with sealed ball bearing. Wheel material is non-marking polyurethane.  
**NSF Certified.**

**OPTIONS:**

**STANDARD UNIT OPTIONS:**

**CASTER LOCKS (2)** — Add "CL" suffix to model #.

**CORNER BUMPERS (4)** — Add "B" suffix to model #.

**PAN STOP** — Add "PS" suffix to model #.

**PERIMETER BUMPER** — Add "PB" suffix to model #.

**SOLID BASE** — Add "E" suffix to model #.

**VERTICAL BUMPER (4)** — Suffix "VB" suffix to model #.

**KNOCKED DOWN UNIT & OPTIONS:**

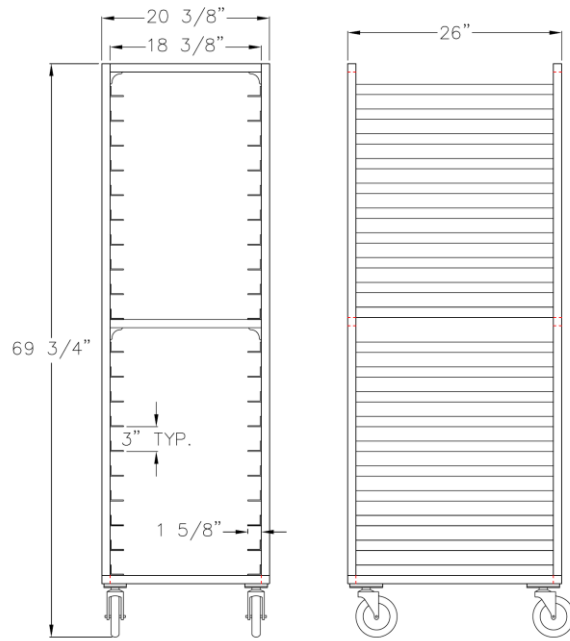
**Knocked Down Units** - Add "KD" suffix to model#

Four 5" stem type swivel casters (#C480)

This option is not available for model #1461, #1461S or #1361.

**CASTER LOCKS (2)** — Add "CL" suffix to model #.

**VERTICAL BUMPER (4)** — Suffix "VB" suffix to model #.



**Model #1331**

| Model No.                 | Size-D  | Size-H  | Size-L | Pan Capacity | Spacing | Wt. |
|---------------------------|---------|---------|--------|--------------|---------|-----|
| 1361                      | 20 3/8" | 60 3/4" | 26"    | 17           | 3"      | 54# |
| <b>END LOADING RACKS</b>  |         |         |        |              |         |     |
| 1461*                     | 20 3/8" | 69 3/4" | 26"    | 38           | 1 1/2"  | 56# |
| 1330                      | 20 3/8" | 69 3/4" | 26"    | 30           | 2"      | 70# |
| 1331                      | 20 3/8" | 69 3/4" | 26"    | 20           | 3"      | 58# |
| 1332                      | 20 3/8" | 69 3/4" | 26"    | 15           | 4"      | 49# |
| 1333                      | 20 3/8" | 69 3/4" | 26"    | 12           | 5"      | 46# |
| 1334                      | 20 3/8" | 69 3/4" | 26"    | 10           | 6"      | 42# |
| <b>SIDE LOADING RACKS</b> |         |         |        |              |         |     |
| 1461S*                    | 28 1/2" | 69 3/4" | 19"    | 38           | 1 1/2"  | 55# |
| 1330S                     | 28 1/2" | 69 3/4" | 19"    | 30           | 2"      | 60# |
| 1331S                     | 28 1/2" | 69 3/4" | 19"    | 20           | 3"      | 51# |
| 1332S                     | 28 1/2" | 69 3/4" | 19"    | 15           | 4"      | 45# |
| 1333S                     | 28 1/2" | 69 3/4" | 19"    | 12           | 5"      | 42# |
| 1334S                     | 28 1/2" | 69 3/4" | 19"    | 10           | 6"      | 41# |

Four 5" platform type swivel casters (#C450).

**\* #1461 & #1461S Units Hold Pans By The Lip Only.**

**All Units Must Ship Common Carrier**



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