

JOB _____ ITEM # _____ QTY # _____



612



PIPER'S SUPERIOR FOUNDATION

Featured on our toughest racks: Two 12 gauge aluminized steel reinforcing channels support our .090" thick aluminum bottom panel. The edges are formed and rolled to create a built-in bumper and plate casters make this the strongest foundation in the industry.

Piper Angle Racks are designed for in-house foodservice facilities, bakeries, restaurants and high-activity operations handling trayed product.

Our fully welded frame and 1/2" aluminum tie bar avoids distortion and gives greater side-to-side strength. Add that to our unique Piper-engineered base and casters and you have the finest Angle Rack in the industry.

TIE BARS AND CONTINUOUS WELD

- ◆ 1/2" extruded aluminum tie bar keeps rack square
- ◆ Adds rigidity and stability to rack
- ◆ Two tie bars per unit
- ◆ Weld along entire edge of glides
- ◆ No gaps to promote bacterial growth
- ◆ Solid Bottom Standard

MODEL NUMBER

- ◆ 612 ◆ R611
- ◆ 620 ◆ R618
- ◆ 630 ◆ R626

DIMENSIONS

- ◆ 612 - 21" x 27" x 67-1/8"
- ◆ 620 - 21" x 27" x 67-1/8"
- ◆ 630 - 21" x 27" x 67-1/8"
- ◆ R611 - 21" x 27" x 64-3/4"
- ◆ R618 - 21" x 27" x 64-3/4"
- ◆ R626 - 21" x 27" x 64-3/4"

SOLID BOTTOM

- ◆ Rolled edge acts as bumper
- ◆ 12 gauge reinforcing caster channel eliminates twisting
- ◆ Fully welded corners
- ◆ Greatly enhances rack strength
- ◆ .090" thick aluminum

SUPERIOR CORNER SUPPORTS

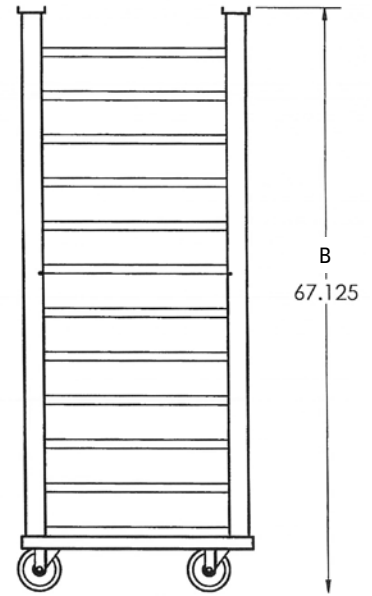
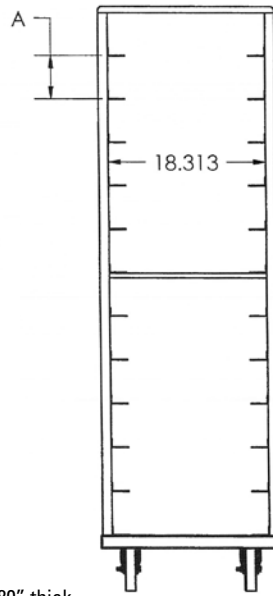
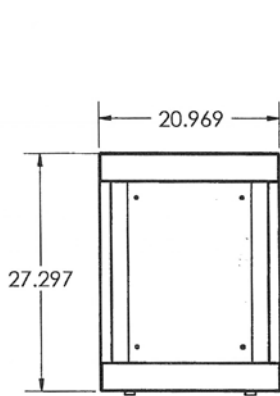
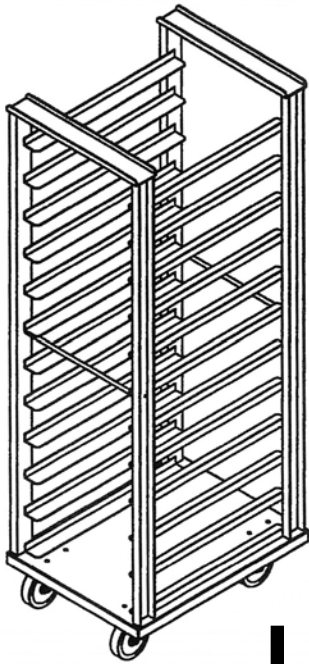
- ◆ .190" thick gussets provide superior strength
- ◆ Extruded 3-sided channel support
- ◆ All sides fully welded

HEAVY-DUTY CASTERS

- ◆ Plate casters for added rigidity and stability
- ◆ 5" x 1-1/4" sealed wheels
- ◆ Delrin bearing, each with 350 lbs. capacity
- ◆ Maximum resistance to chemicals, acids, bases, alcohol, water and steam
- ◆ Maximum low temperature flexibility for superior performance, even in freezing temperatures

WARRANTY

- ◆ One year parts and labor. Warranty is detailed on inside front cover of the price list.



Glides are 1" x 2" x .080" thick extruded aluminum welded front and back to the frame

Model#	Length	Width	(B) Height	(A) Channel Spacing (in.)	Pan Capacity*	Shipping Wt. (lbs)
612	27"	21"	67-1/8"	5	12	85
620	27"	21"	67-1/8"	3	20	100
630	27"	21"	67-1/8"	2	30	125
R611	27"	21"	64-3/4"	5	11	75
R618	27"	21"	64-3/4"	3	18	90
R626	27"	21"	64-3/4"	2	26	100

R is roll-in height.

*Rack capacities are for 18" x 26" sheet pans. Height includes casters.

Custom height sizes and glide spacing available. Typical freight class: 250

RACKS OPTIONS / ACCESSORIES PART NUMBER

(Part Number add after model number)

Part #	Description
<input type="checkbox"/> PS	Pan Stop
<input type="checkbox"/> PF	Pan Flaps for transport (set of 2 with pan stop)
<input type="checkbox"/> EMB	Personalized Embossment (12 letters per line)
<input type="checkbox"/> FL	Floor Lock
<input type="checkbox"/> PH	Push Handle
<input type="checkbox"/> Y5	5" Polyurethane Casters (set of 4)
<input type="checkbox"/> B	Non-Marking Rubber Bumpers - Corner (set of 4)

Part #	Description
<input type="checkbox"/> PB	Non-Marking Rubber Bumpers - Full Perimeter
<input type="checkbox"/> WB	Wheel Brakes (set of 2)
<input type="checkbox"/> 5x2	Heavy-duty Casters (set of 4)
<input type="checkbox"/> VCB	Vertical Bumpers
<input type="checkbox"/> Y6	6" Polyurethane Casters (set of 4)
<input type="checkbox"/> (900006)	Standard rack cover (21" x 28" x 59")
<input type="checkbox"/> (900013)	Freezer rack cover (24" x 28" x 62")
<input type="checkbox"/> (900020)	Solid panel rack cover with window (23" x 28" x 62")

I-2 SPEC

PIPER PRODUCTS
BUILT TO LAST
www.piperonline.net

300 S. 84th Avenue
Wausau, WI 54401
Phone: 800-544-3057
Fax: 715-842-3125

LIMITED WARRANTY: PIPER PRODUCTS warrants to the original purchaser parts and labor for a period of twelve (12) months from the date of purchase. See manufacturer's complete warranty for details.

It is our policy to build equipment which is design certified by companies that have been accredited at the Federal Level by the Occupational Safety and Health Agency (OSHA) and ANSI as a National Recognized Testing Laboratory. These companies include CSA International, Underwriters Laboratories, and the National Sanitation Foundation. However, a continuing program of product improvement makes it necessary to submit new models to the agencies as they are developed. Consequently, all models may not bear the appropriate labels at all times.

We reserve the right to change specifications and product design without notice. Such revisions do not entitle buyer to corresponding changes, improvements, additions or replacements for previously purchased equipment. Information is not for design purposes.