

DIRECT STEAM KETTLES

Project
Item
Quantity
FCSI Section
Approval
Date

STAND MOUNTED, DIRECT STEAM

6, 12 or 20 GAL. TILTING, 2/3 STEAM JACKETED (1 or 2 EACH) 18" HIGH STAND with DRAIN 450, 650, 1050,1200 or 1600mm WIDTHS

Cleveland Standard Features

- Type 304 Stainlesss Steel construction, with #4 finish on Kettle
- Factory Assembled Kettle/Stand combinations with available kettle capacities to suit most needs
- Steam Control Kit: includes: Needle Type Steam Control Valve, Steam Trap, Condensate Strainer, Check Valve, Nipples and Fittings, factory assembled and mounted on kettles(s)
- Kettles are Mounted on Stainless Steel Stand of Modular Cabinetized Design
- Hot and Cold Water Faucet with Swing Spout
- Table Top has Full Width Drain Trough equipped with standing 1.50" diameter male Drain Connection
- Sliding drain Catch Pan with Splash Shield, easy to position for use
- Kettles are 2/3 Steam Jacketed and include Lift-Off Covers
- 50 psi Steam Jacket Rating
- 50 psi Chrome Plated Saftey Valve
- Manual Tilting, Balanced Design
- Typical approvals include NSF and ASME

Options & Accessories

- Type 316 Stainless Steel Kettle Interior for high acid food products (316)
- Cooking Basket (BS)
- □ Food Strainer (FS)
- Steam Pressure Reducing Valve, where supply exceeds 45 psi (PRV)
- ☐ Steam Supply Moisture Separator/Trap (MS)
- □ Single Pantry Faucet (SPK)
- □ Wall Meter, wall mount (GM For MLMF)
- Water Cooling, wall mount
- ☐ Back Wall or Back Splash (BW-32 or BS-4)
- ☐ Self Locking Hand Tilt Mechanism (HTK 12 gallons only)

MODELS:	☐ <i>SD-450-K6</i> ☐ <i>SD-650-K12</i>	☐ <i>SD-1200-K612</i> ☐ <i>SD-1600-K1212</i>
	☐ <i>SD-1050-K20</i> ☐ <i>SD-1050-K66</i>	☐ SD-1800-K2020

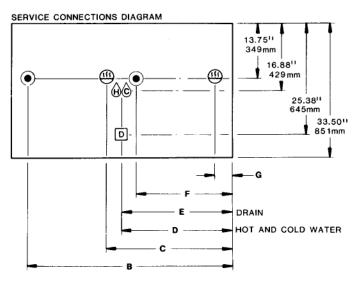


Short Form Specifications

Shall be CLEVELAND, Kettle(s) with Stand, Model SD - ____ - K ____ , full width Drain Trough with 1 1/2* male Drain Connection, Sliding Catch Pan and 2/3 Steam Jacketed Kettle(s) ____ ea. ___ Gallon (and ___ ea. ___ Gallon) Steam Jacket Ratings to be 50 psi; Kettle and Legs to be Type 304 Stainless Steel. To operate, connect directly to a steam source supplying from 5 to 45 psi steam. Steam Condensate Trap and Strainer, Factory Assembled and Installed; includes: Hot and Cold Water Faucet with Swing Spout and Lift-Off Kettle Covers.

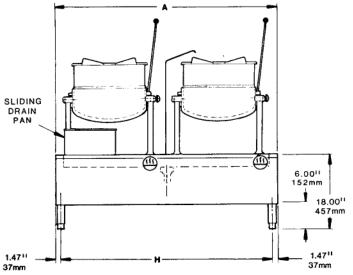
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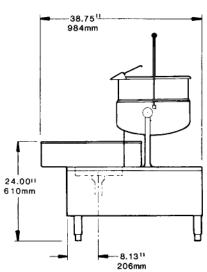




CAPACITIES: (in 4 oz. servings, other sizes may be calculated.)

6 Gallon / 23 liters . . . 160 per kettle 12 Gallon / 45 liters . . . 352 per kettle 20 Gallon / 80 liters . . . 704 per kettle





MODEL		Α	В	С	D	E	F	G	н
SD- 450-K6	IN mm	17.72 450	_	_	_	8.86 225	15.97 406	3.97 101	14.78 375
SD- 650-K12	IN mm	25.59 650	_	_	_	12.80 325	23.84 606	4.34 110	22.65 575
SD-1050-K20	IN mm	41.34 1050	_	_	5.50 140	20.67 525	23.75 603	4.50 114	38.40 975
SD-1050-K66	IN	41.34	37.09	25.09	20.67	20.67	16.25	4.25	38.40
	mm	1050	942	637	525	525	413	108	975
SD-1200-K612	IN	47.24	43.50	31.50	27.75	23.62	24.00	4.25	44.30
	mm	1200	1105	800	705	600	610	108	1125
SD-1600-K1212	IN	62.99	55.50	36.00	31.50	31.50	27.00	7.50	60.05
	mm	1600	1410	914	800	800	686	191	1525
SD-1800-K2020	IN	62.99	59.50	35.75	32.00	31.50	28.25	4.50	60.05
	mm	1600	1511	908	813	800	718	114	1525

DIRECT STEAM (11)	WATER (A) (C)	DRAIN 🖸	CLEARANCE
Steam Inlet: ½" IPS minimum line Total Kettle capacity: 20 gallons or less = ½" 25 gallons or more = ¾" Operating Pressure: 5 to 45 psi with a 50 psi Safety Valve CONDENSATE RETURN ½" N.P.T.	%" O.D. copper tube or ½" NPT pipe	1½" diameter American Standard straight pipe thread LF.	RIGHT = 0 LEFT = 0 REAR = 0