



## Table Top Kettles model TDA/1-40 & TDA/1-48

### Description

Kettle shall be Groen Model TDA/1-40 and TDA/1-48 quart stainless steel, 2/3 steam jacketed unit operating from direct steam.

### Construction

Kettle proper shall be of 304 stainless steel, solid one piece welded construction. Support arms are heavy chrome plated steel tubing. Rim shall be reinforced with a welded butterfly shaped pouring lip, for pouring control and durability. Kettle shall have a right side handle for controlled pouring of kettle contents, and rear leg which stops kettle in upright position.

### Finish

Interior of kettle shall be polished to a 180 emery grit finish. Exterior of kettle shall be finished to a bright high buff finish, ensuring maximum ease in cleaning and maintaining brilliant appearance.

### ASME Code

Unit shall be ASME shop inspected, stamped and registered with the National Board for operation up to a maximum working pressure of 55 PSI.

### Sanitation

Unit shall be designed and constructed to meet NSF requirements and be NSF listed.

### Steam Pressure

Kettles shall operate dependably at any steam pressure between 5 and 55 PSI. Higher working pressure available.

### Performance/Features

Handy support arm mounted steam control valve eliminates counter or table top mounted control valves. Integrated steam valve controls and modulates steam flow for quick heat up or for slow simmer.

### Mounting

Kettle shall be mounted on sturdy cast, chrome plated stainless steel arms. The steam supply shall enter through the left kettle support arm, through an integrated steam control valve into the jacket at the rotary joint, down through the support arm. No exposed steam piping shall be on the kettle body.

### Installation

Steam trap assembly is required and not provided unless ordered as an option. 3/8" NPT steam inlet and condensate outlet required. Safety valve and remote steam source required.



### Options/Accessories

- ☐ Steam trap assembly
- ☐ Basket insert
- ☐ Lift off cover
- ☐ 316 stainless steel interior

### Related Products

- ☐ T5C tables with kettles
- ☐ Cabinet base

### Origin of Manufacture

Kettle shall be designed and manufactured in the United States.

**Stainless Steel  
2/3 Steam Jacketed  
Kettle**

**Table Top mounted  
Tilting  
Direct Steam Heated  
40- & 48-Quart Capacity**

### Short Form

Groen Model TDA/1-40 or TDA/1-48 quart capacity stainless steel, table top direct steam jacketed kettle. Unit shall have full hemisphere bottom and steam jacket with one piece welded construction of Type 304 stainless steel, and sturdy tubular support arms. Reinforced bar rim, with butterfly shaped pouring lip standard. Right side handle for controlled pouring of kettle contents. NSF listed, ASME code constructed and National Board registered. Operates dependably from 5 up to 55 PSI maximum. Integrated steam control valve standard. Steam and condensate connections required. Made in USA.



### Applications

Browning Meats  
Vegetables  
Soups  
Sauces  
Pasta  
Rice  
Pie Fillings  
Gravies  
Chili  
Stews

TABLE OF DIMENSIONS					
CAP. DIM.	40 QT. (37.8L)		48 QT. (45.4L)		
	IN	MM	IN	MM	
A	22 3/8	(568)	24 5/8	(625)	
B	14 1/2	(368)	16 3/4	(425)	
C	8 3/16	(208)	10 7/16	(265)	
D	16 3/4	(425)	19	(482)	
E	30 15/16	(782)	33 3/16	(842)	
F	16	(406)	18 1/4	(463)	
G	8 3/8	(208)	10 5/8	(269)	

NOTES:  
1. DIMENSIONS ARE IN INCHES; BRACKETSO ARE IN MM.

