



## W30A Food Mixer



### Standard Features

- Powerful 2 hp motor
- Variable speeds from 60 to 300 RPM
- By manually operating a single lever, the bowl raises and locks in position.
- Overload protection and no voltage release
- No bowl adaptors required for the down-size bowls
- #12 attachment hub with 198 rpm speed
- Locking pin on tools instead of shaft.
- Neoprene feet to minimize walking and rusting
- Permanently lubricated planetary head and attachment hub case
- 15-minute timer with HOLD feature
- Stainless steel 30-qt. bowl, wire whip and dough hook
- Alloy flat beater

### Options & Accessories

- 15-qt. bowl and accessories
- Bowl scraper in 30-qt. and 15-qt. sizes
- Stainless steel wing whip
- Pastry knife
- Bowl Truck with handle
- Vegetable slicer and shredder plates
- Meat grinder
- Mark IV programmable controls
- Bowl Screen Ingredient Chute
- Stainless Steel Splash Ring
- Vinyl Mixer Cover
- Stainless Steel Bowl Cover

### Specifications

#### Mixing system

The VARIMIXER W30A is a planetary mixer with a variable speed drive system. The mixer frame consists of a column with welded-on feet, and a top traverse closed by a stainless steel cover.

The bowl is mounted in bowl arms which are manually raised and locked simultaneously - or lowered and opened, respectively. The column contains the motor and the bowl arm mechanism. The top traverse contains the transmission system consisting of the moveable pulleys, the intermediate belt drive and the planetary head. Start and stop push buttons are mounted on the frontplate along with a 15-minute electrical timer with a HOLD feature. Mixing tools are mounted in a bayonet shaft in the planetary head.

#### Construction

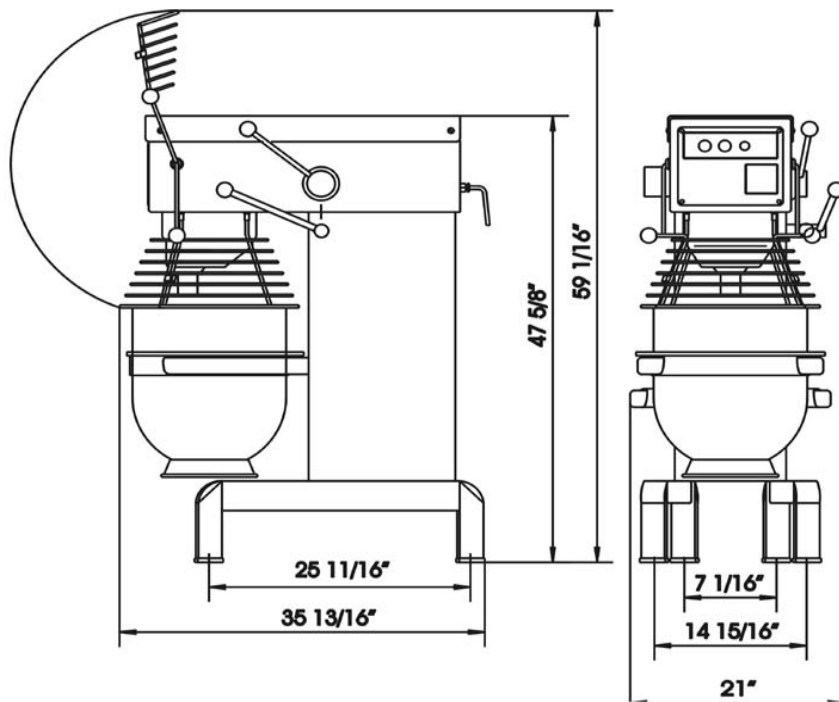
Mixer frame of heavy-gauge, welded, rolled steel plate. Durable powder coated finish used on those surfaces not constructed of stainless steel. Top cover, splash apron and planetary head cap in heavy-gauge stainless steel. Molded PVC feet pads. Bowls in stainless steel. Mixing tools in cast aluminum or stainless steel. Bayonet shaft in stainless steel.

Variable speed V-belt transmission based on precision machined cast iron pulleys. Springloaded moveable pulleys in the variable speed drive for automatically adjusting of the tension of the special V-belt. Planetary mixer head of unique design. The planetary head revolves in heavy-duty ball and needle bearings around the main shaft. Precision milled beveled gear on the main shaft engages the bayonet shaft and the fixed internal gear ring through a double set of milled gears obtaining extra high torque capabilities of the mixing tools.

Precision milled cast iron bowl arms lower and raise the bowl and clamp it in a precise position relative to the mixing tool allowing for small tolerances between tool extremities and the bowl.

Attachment drive directly coupled to the motor securing maximum power output to the meat grinder or vegetable cutter. The 198 rpm high speed and the powerful motor give the meat grinder an unusually high capacity in relation to the size of the mixer.





**DIMENSIONS**

MODEL NO.	CAPACITY	OVERALL SIZE (CM)			NET WEIGHT	SHIPPING INFORMATION					
		HEIGHT	WIDTH	LENGTH		WEIGHT	CLASS	CU. FT.	DIMENSIONS		
W30A	Large Bowl. 30-Qt. Small Bowl 15-Qt.	47 5/8" (120.97 cm)	21" (53.34 cm)	35 13/16" (90.96 cm)	456 lbs. (206.84 kg)	525 lbs. (238.14 kg)	85	55	H 61" (154.94 cm)	W 32" (81.28 cm)	L 49" (124.4 cm)

**ELECTRICAL DATA FOR MOTOR**

\*115VAC Supply/60 HZ/1 Phase  
 Wires (including. Ground).....3  
 Motor Power .....HP .....2  
 Amperes, full load .....A .....10  
 No power cord included

\*230VAC Supply/60 HZ/1 Phase  
 Wires (including. Ground) .....3  
 Motor Power .....HP .....2  
 Amperes, full load .....A .....10  
 No power cord included

\*208-240VAC Supply/60 HZ/3 Phase  
 Wires (including. Ground) .....4  
 Motor Power .....HP .....2  
 Amperes, full load .....A .....6  
 No power cord included

**MIXING SPEED**

Agitator Speed .....Min. ....60  
 Agitator Speed .....Max .....300  
 Attachment Hub .....RPM .....198

\*On the nominal motor voltage, + or - 10% tolerance is allowed.

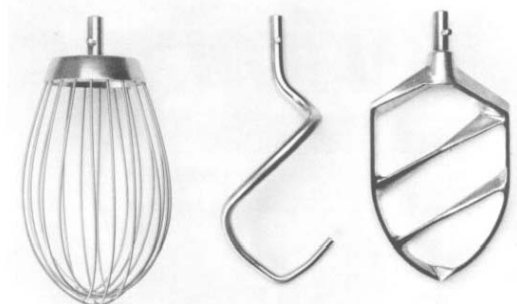
\*\*Also available in 480/60/3, 380/50/3, 220/50/3, 220/50/1, - not submitted for UL listing.

**%AR= weight of water  
weight of flour**

Batch size and/or speed reduction is required if any of the following conditions exist.  
 1. High Gluten Flour  
 2. AR % under 40%  
 3. Water Temperature under 65 Degrees F

**CAPACITY CHART**

Mashed Potatoes	Whip or Beater	26 lbs.
Whipped Cream	Whip	6 Qts.
Muffins	Beater	35 lbs.
Layer Cake	Beater	35 lbs.
Pie Dough	Pastry Knife	31 lbs.
Pancake Batter	Batter Whip or Beater	14 Qts
Cookie Dough	Dough Beater or Hook	20 lbs.
Donuts, Yeast	Hook	34 lbs.
Donuts, Cake	Beater	34 lbs.
Bread Dough (65% AR)	Hook	35 lbs.
Pizza Dough (50% AR)	Hook	25 lbs.



Standard tools: Whip, hook and beater.